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Part of a Particular Drawing or a Particular Drawing

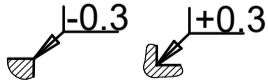
ISO 13920 Welded Construction			
ISO 2768 General Tolerances			
ISO 12708 Steel Casting			
<1000	6,0	0,8	
<630	4,0	0,7	
<400	3,0	0,6	
<250	3,0	0,4	
100	2,0	0,3	
40	1,5	0,2	
L mm	Ham	Ipl.	
Nom. Size	Class		
<4000	2,0	0,4	
<2000	1,2	0,4	
<1000	0,8	0,3	
<400	0,5	0,3	
30-120	0,3	0,2	
2-30	0,2	0,1	
L mm	m ±	K ±	
Nom. Size	Class		
>20000	9,0	8,0	
<20000	8,0	7,0	
<16000	7,0	6,0	
<12000	6,0	5,0	
<8000	5,0	4,0	
<4000	4,0	3,0	
<2000	3,0	2,0	
<1000	2,0	1,5	
<400	1,0	1,0	
30-120	1,0	0,5	
2-30	1,0	0,5	
L mm	A ±	E ±	
Nom. Size	Class		

#### STEEL SHEETS NOTES:

Thermal cutting - Classification of thermal cuts -  
Geometrical product specification and quality tolerances  
According to EN ISO 9013 - 231


Hot-rolled steel plates 3 mm thick or above -  
Tolerances on dimensions and shape  
According to EN10029 - B

Edge without dimension according to DIN ISO 13715



True length theoretically according to DIN 6935

Technical Specifications					
Technical Document					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness	R01	Radius ölçüleri güncellenmiştir.	10.07.2024	T.ŞABA	
Paint/Color	Modf. No	Modification Description	Date	Sign	

				S355J2 EN 10025		7.6
Item No	Designation Name of Item		Qty.	Standard Identification No Company	Material Company Code	Dimension Weight ( Kg )
	ISO 21920-1	ISO 8015	ISO 2553	General Tol.	ISO 2768	f <input type="checkbox"/> m(X) <input type="checkbox"/> H <input type="checkbox"/> K(X) <input type="checkbox"/>
	EN 15085-2 Certification Level		CL1 <input type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/>	Weld Pro. Cast Steel	ISO 13920	A(X) <input checked="" type="checkbox"/> B <input type="checkbox"/> E(X) <input type="checkbox"/> F <input type="checkbox"/>
	Approved	P.Farina	Scale		TS 12708	Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>
	Checked	M.Borlo	1 : 2		<div>TURASAS</div> <div>Turkish Railway Vehicles Industry Inc.</div>	
	Prepared	S.Ponzo				
			Bending Plate RH			
	TYP					EM20.24.09.30011
Date:		Parts List No:		Sheet: 1/1		Size:A1 Rev:01